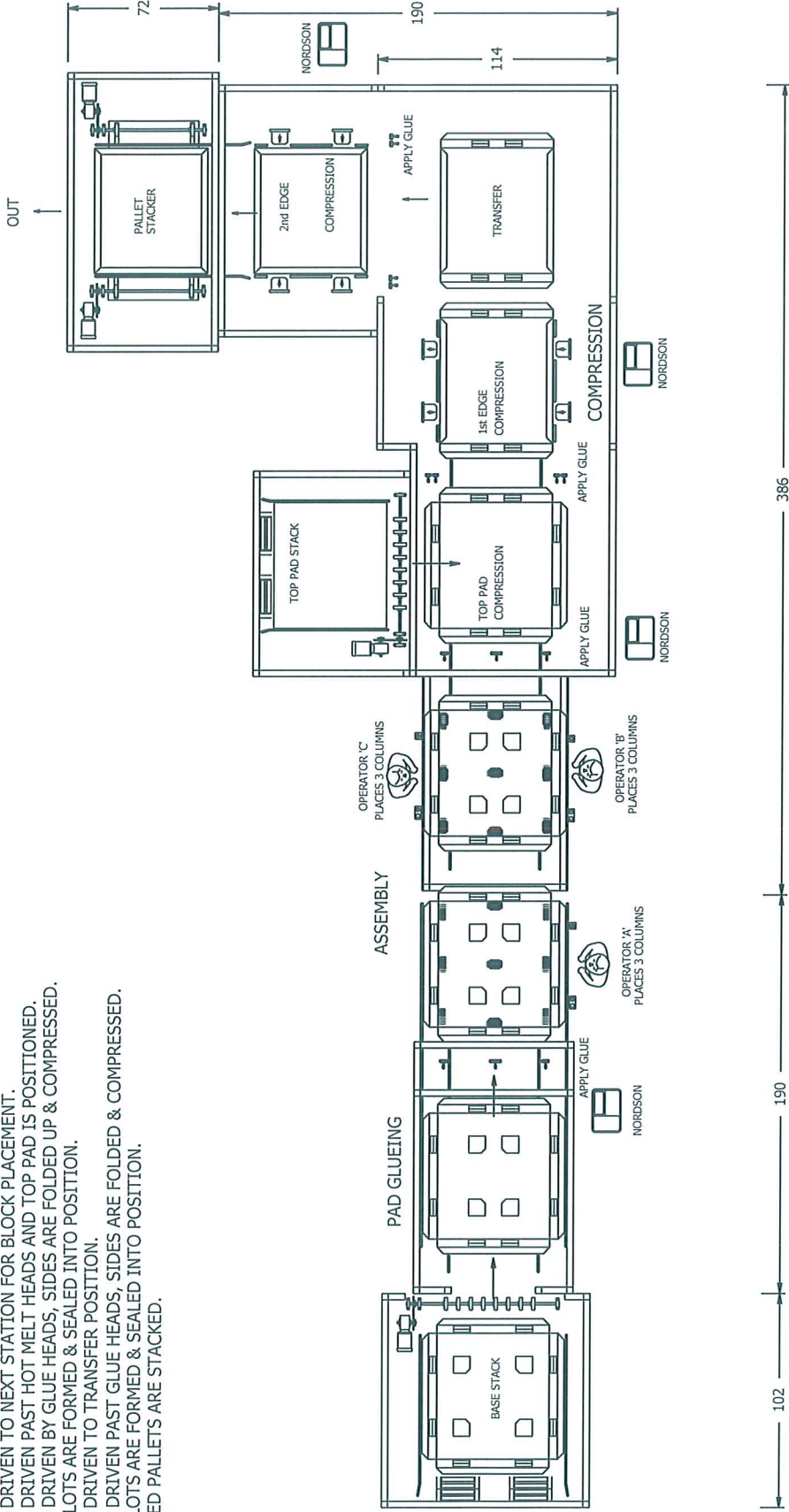


1. BOTTOM PADS ARE TAKEN FROM STACK & POSITIONED IN STA. #1
2. DRIVE DOGS MOVE PAD PAST HOT MELT HEADS (PRESSURE SENSITIVE GLUE)
3. OPERATOR PLACES BLOCKS ON GLUE.
4. PAD IS DRIVEN TO NEXT STATION FOR BLOCK PLACEMENT.
5. PAD IS DRIVEN PAST HOT MELT HEADS AND TOP PAD IS POSITIONED.
6. PAD IS DRIVEN BY GLUE HEADS, SIDES ARE FOLDED UP & COMPRESSED. FORK SLOTS ARE FORMED & SEALED INTO POSITION.
7. PAD IS DRIVEN TO TRANSFER POSITION.
8. PAD IS DRIVEN PAST GLUE HEADS, SIDES ARE FOLDED & COMPRESSED. FORK SLOTS ARE FORMED & SEALED INTO POSITION.
9. FINISHED PALLETTS ARE STACKED.



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